

REV	DATE	ALTERED: RP SINGH
01	19.06.19	CHD & APPD: KONDAPANAU
ALL REVISIONS ARE INDICATED AS $\triangle 01$		

NOTES:

- 1) DESIGN PRESSURE : 381 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 305 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID200X36
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

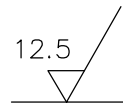
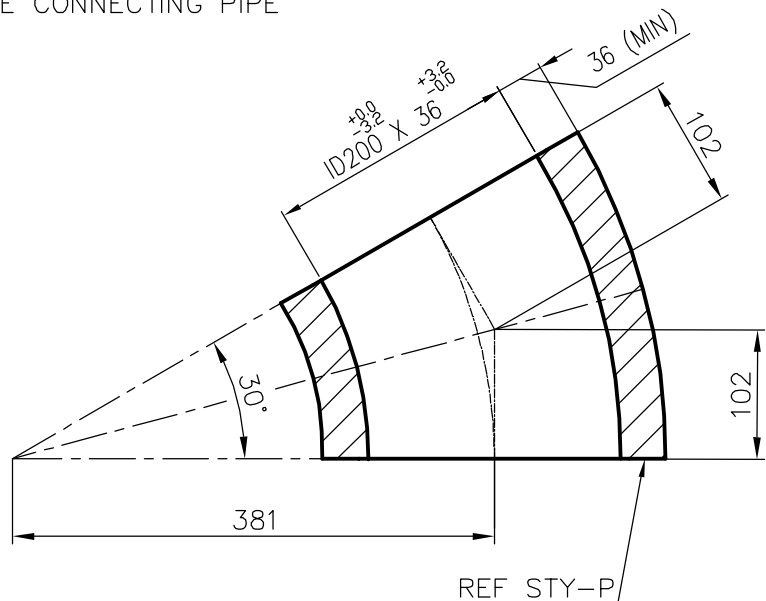
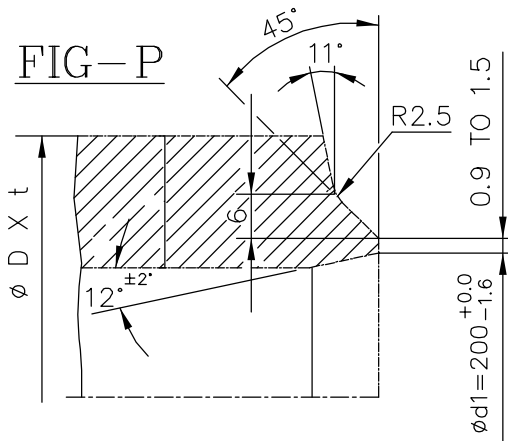


FIG-P



—	BW LR 30DEG ELBOW ID200X36	92 504 245 0000 SA 234 WPC	A	41 770
VAR No.	DESCRIPTION	STD	MATERIAL CODE	UNIT WT. (KG)
			MATERIAL SPECN	QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

NAME	SIGNATURE	DATE
DRN RP SINGH		08.10.18
CHD KONDAPANAU		08.10.18
APPD R SESHAGIRI		08.10.18

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	41.77	—
TITLE					DRAWING NO : 4-80-423-82480
BW LR 30DEG ELBOW ID200X36					REV 01